Important information about basic parts kits

Attention!

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After assembling a basic parts set, the result is a so-called „**Incomplete Machine**“ *that you are not allowed to put into operation without further ado*. Therefore, please note the following information.

The EC Machinery Directive/EU Machinery Ordinance/9. ProdSV, require functions and measures for an operational machine that are not yet available after the basic machine has been set up and must be supplemented and finally checked before commissioning.

The complete machine consists of three modules: basic machine, enclosure and functional safety (operator protection). You can find offers for this in the Sorotec web shop. *If you have any questions about the Machinery Directive, our support will be happy to help you: call us!*

The following list contains the points to consider.

Necessary additions

- Protective grounding of the machine at the connections provided
- If available: earthing of the suction / suction-conveying hose cyclone against static discharges
- Protective housing with external emergency stop button
- Operating status display (signal light)
- If not already available: Workpiece support with suitable clamping devices
- Attachment of all protective and warning notices (pictograms, notices)
- Safety accessories (goggles, hearing protection, dust mask)

Examination

During the first start-up, the prescribed functional features must be finally checked. Details can be found in the corresponding descriptions.

The following list contains the items to check.

- All lines are properly attached and cannot get caught in moving parts.
- Where protective earthing is required, this has been carried out properly.
- All protection and warning notices have been attached.
- All protective components (e.g. covers) listed in the instructions are attached.
- The protective functions correspond to the performance of the machine.
- The protective functions work safely and without interference.
- The descriptions required for proper use are readily available on the machine.
- The safety accessories required for machine operation are available.
- Notes on restrictions on use are attached to the machine.

Buyer‘s consent

The EC Machinery Directive/EU Machinery Ordinance/9. ProdSV stipulates that, depending on the performance/hazard classification of the later, finished machine, the customer must confirm that the measures listed above have been carried out before delivery.

To do this, fill out the form that you receive when you place your order and send it back to us.