

# Devil Design

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Printing temperature*	Hotend	Heated bed
ABS+	230 - 240°C	90 - 100°C
ASA	230 - 240°C	90 - 100°C
HIPS	230 - 240°C	90 - 100°C
PA12	240 - 270°C	95 - 120°C
PET-G	220 - 250°C	70 - 80°C
PLA	200 - 235°C	50 - 60°C
PLA MATT	190 - 210°C	50 - 60°C
PMMA	225 - 245°C	80 - 90°C
SILK	225 - 245°C	50 - 60°C
TPU	210 - 230°C	20 - 80°C

\*Due to various printer construction designs, above temperature value should be considered as rough estimates, for guidance only.