

Application

The sensor is used on CNC machines to determine the tool length in the Z direction.

Connection

As a normally closed contact (NC): between the core colors brown (BN) and white (WH).

As a normally open contact:

Between the core colors brown (BN)and gray (GY).

Technical specifications

SOROTEC Description

The WLS 2 consists of a base body made of high-quality aluminum, precisely turned and milled, a wear-resistant probe head made of stainless steel and a built-in microswitch.

It has a switching path of about 1 mm, then the probe head can be pressed together a further 7 mm in order to prevent destruction of the tool to be measured (safety path, e.g. necessary if the ramp is too large). It is provided with a threewire cable and can be connected as a normally closed or normally open contact. Two M4 Allen screws are provided for fastening.



25,5 30 41.5

Electric		
Voltage max.	100 V	
Current max.	1A	

Dimensions		5,1 mm
Diameter	40 mm	
Height	approx. 41,5 mm	
Probe head diameter	14 mm	P P
Release path	approx. 1 mm	
Total way	approx. 8 mm	
Repeatability	±0,01 mm	$ \overline{18} $
Cable length	3 m	40

Materials	
Body	Aluminium 6061
Probe head	1.4305; X8CrNiS18-9
Cable	PVC, 3 x 0,14 mm ²

SOROTEC GmbH Withig 12 77836 Rheinmünster Tel.: +49 (0) 7227-994255-0 Fax: +49 (0) 7227-994255-9 E-Mail: sorotec@sorotec.de