



Application

The sensor is used on CNC machines to determine the tool length in the Z direction.

Connection

As a normally closed contact (NC):

between the core colors brown (BN) and white (WH).

As a normally open contact:

Between the core colors brown (BN)and gray (GY).

Description

The WLS 1 consists of a base body made of high-quality aluminum, precisely turned and milled, a wear-resistant probe head made of stainless steel and a built-in microswitch.

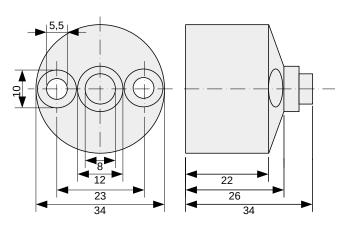
It has a switching path of about 2 mm, then the probe head can be pressed together a further 4 mm in order to prevent destruction of the tool to be measured (safety path, e.g. necessary if the ramp is too large). It is provided with a three-wire cable and can be connected as a normally closed or normally open contact. Two M4 Allen screws are provided for fastening.



Technical specifications

Electric		
Voltage max.	100 V	
Current max.	1 A	

Dimensions		
Diameter	34 mm	
Height	approx. 34 mm	
Probe head diameter	8 mm	
Release path	approx. 2 mm	
Total way	approx. 6 mm	
Repeatability	±0,01 mm	
Cable length	3 m	



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Materials		
Body	Aluminium 6061	
Probe head	1.4305; X8CrNiS18-9	
Cable	PVC, 3 x 0,14 mm ²	

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