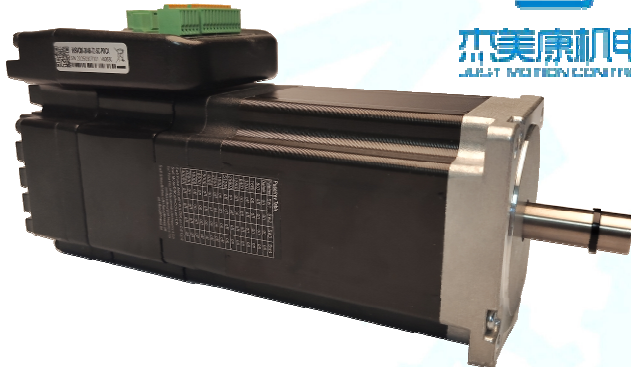


iHSV(C)86-SC

Integrated AC Servo Motors with Brake



杰美康机电
JEMOTION CONTROL



1. Features:

- High positioning accuracy
- High torque
- Cost-effective high speed response
- Smooth and very low noise
- Compact size
- Pulse Input Mode Pulse + Direction
- Current Loop Bandwidth: (-3dB) 2KHz (Typical)
- Speed Loop Bandwidth: 500Hz (Typical)
- Position Loop Bandwidth: 200Hz (Typical)
- Parameters to download via RS232 to PC.
- Users can define subdivisions via external Dial-up switches or via software.
- Over-current, I²T-motor-current-observation, Over-voltage, Under-voltage, Over-heat, Over-speed, protections.

2. Description:

The iHSV(C)86-XX AC servo motor consists of a perfectly tuned servo driver integrated in a servo motor, vector controlled and with DSP chip. The system saves installation space, cabling between driver, motor and encoder, and is very profitable due to its low purchase price.

3. Applications:

iHSV(C)86-XX can be used in various applications such as laser cutters, laser markers, high precision X-Y tables, labelling machines, CNC router, etc. Its unique features make the iHSV86-XX an ideal choice for applications that require low-speed smoothness and high torque at higher revolution by small mounting space.

4. Naming Rules:

iHSV XX - XX - XX - XX - XX - XX - XX - XX

1 2 3 4 5 6 7 8

- | | |
|----------------------------|--|
| 1. Integrated Servo motor: | (iHSVC \triangleq Motor with polarity protection) |
| 2. Motor frame size: | 57 \triangleq 57mm |
| 3. Motor revolution: | (unit: x 100 RPM) 10 \triangleq 1000 RPM, 20 \triangleq 2000 RPM, 30 \triangleq 3000 RPM |
| 4. Output Power: | (unit: x 10 W) 10 \triangleq 100 W; 20 \triangleq 200 W |
| 5. Motor rated DC voltage: | 24 means voltage is 24 V, 36 means voltage is 36 V. |
| 6. Shaft length: | 01 = 30 mm, 21 = 21 mm |
| 7. Pilot diameter: | No digit = 25.4 mm, 38 = 38.1 mm |
| 8. Special equipment: | SC \triangleq with brake RC \triangleq MOD-/CAN-Bus POCA \triangleq It is necessary to disconnect the power supply to reset an alarm |

5. Electrical Specifications:

| Parameter: | Min | | Typisch | | Max | | Unit |
|-----------------------|-----------------|-----------------|-----------------|-----------------|------------------------------|-----------------|------------|
| | iHSV86-30-44-48 | iHSV86-30-66-72 | iHSV86-30-44-48 | iHSV86-30-66-72 | iHSV86-30-44-48 | iHSV86-30-66-72 | |
| Input Voltage | 43 | 65 | 48 | 72 | 53 | 79 | VDC |
| Output current | | | 13,1 | 13,1 | 19,6 | 19,6 | A |
| Pulse per revolution | 4 | | - | | 51200 | | - |
| Pulse input frequency | | | - | | 200 | | kHz |
| Pulse Voltage | 3.3 | | 5 | | 24 (mit R 3 - 5 k Ω) | | V |
| Logic Signal Current | 7 | | 10 | | 16 | | mA |
| Isolation Resistance | 100 | | - | | - | | M Ω |
| Brake: | | | | | | | |
| Input Voltage | | | 24 | | | | VDC |
| Current: | | | 0,125 | | | | A |

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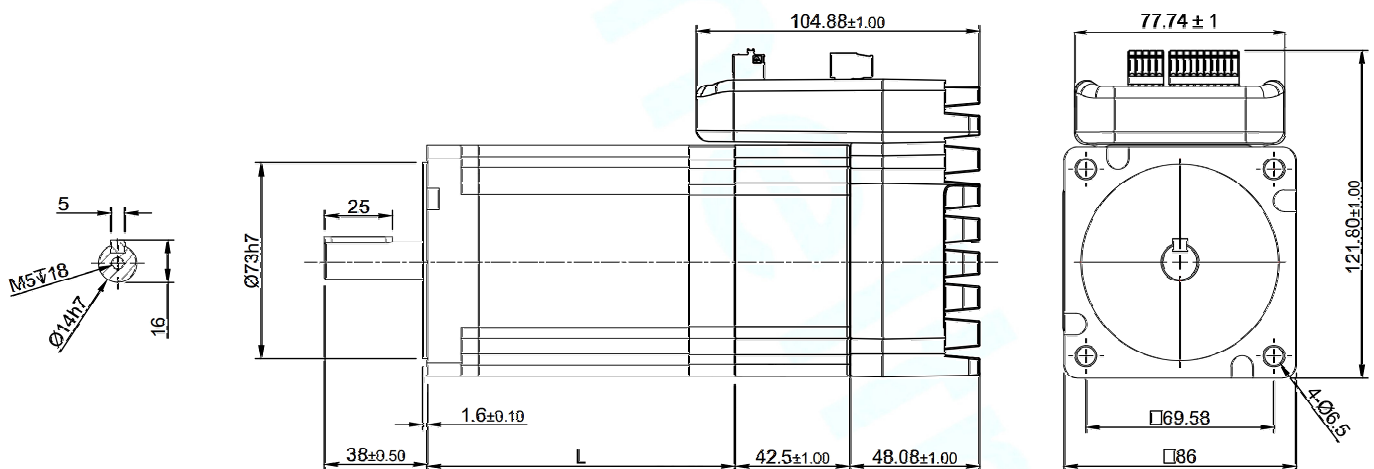
6. Motor Specifications:

| Name: | iHSV(C)86-30-44-48-SC | iHSV(C)86-30-66-72-SC | | Unit |
|---------------|-----------------------|-----------------------|--|-------------------|
| Rated Power | 440 | 660 | | W |
| Rated Torque | 1,4 | 2,1 | | Nm |
| Rated Speed | 3000 | 3000 | | min ⁻¹ |
| Max. Speed | 4000 | 4000 | | min ⁻¹ |
| Rated Voltage | 48 | 72 | | V |
| Weight | 3,5 | 4,5 | | kg |

7. Operating Environment:

| | | |
|-----------------------|-----------------------------------|--|
| Cooling | Natural cooling or forced cooling | |
| Operating Environment | Environment | Avoid dust, oil, fog and corrosive gases |
| | Ambient Temperature | 0°C – 40°C |
| | Humidity | 40 %RH – 90 %RH |
| | Operating Temperature | max. 70°C |
| Storage Temperature | -20°C – 80°C | |

8. Mechanical Specification:

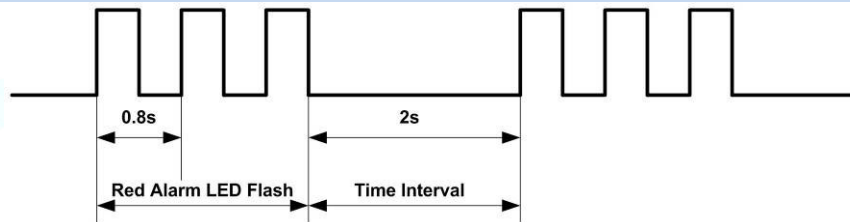


| Name: | □ Bore Distance | Length of motor (L) | Shaft Length | Pilot Diameter |
|--------------------|-----------------|---------------------|--------------|----------------|
| iHSV86-30-44-48-SC | 69,58 mm | 114 ±1 mm | 38 ±1 mm | 73 mm |
| iHSV86-30-66-72-SC | 69,58 mm | 141 ±1 mm | 38 ±1 mm | 73 mm |

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9. Protection Indications:



| LED light flashes | Alarm description |
|-------------------|---|
| 2 times | Drive over current |
| 3 times | Driver position deviation exceeds set value |
| 4 times | Driver encoder alarm |
| 6 times | Under Voltage |
| 7 times | Driver overload |

10. Connectors and Pin Assignment:

The iHSV86-XX has three connectors, one connector for power connections, another one for control signal connections and a third one for RS232 communication connections.

| Power Connector | | | |
|-----------------|------|-----|--|
| Pin | Name | I/O | Description |
| 1 | DC+ | I | Power Supply Input (Positive): 20 – 50 VDC; 48 V is typical. Recommended to leave reasonable reserve for voltage fluctuation and back-EMF during deceleration. |
| 2 | GND | GND | Power Ground (Negative) |

| Control Signal Connector | | | |
|--------------------------|------|-----|---|
| Pin | Name | I/O | Description |
| 1 | ALM- | O | Alarm Signal: OC output signal, activated when one of the following protection is activated: over-voltage and over current error. They can sink or source MAX 8 mA current at 24 V, respectively 200 mW. The impedance between ALM+ and ALM- is high for normal operation and becomes low when any protection is activated. |
| 2 | ALM+ | O | |
| 3 | PED- | I | In-position Signal: OC output signal, activated when actual motor position reaches to target Position. This port can sink or source MAX 8 mA current at 24 V, respectively 200 mW. The impedance between PED+ and PED- is high for normal operation and becomes low when the target position is reached. |
| 4 | PED+ | I | |
| 5 | ENA- | I | Enable signal: This signal is used for enabling/disabling the drive board. By default, high level (NPN control signal) for enabling the drive board and low level for disabling the drive board. It is usually left UNCONNECTED (ENABLED) . Please note that the PNP and Differential control signals are on the contrary, namely Low level for enabling. (optional: SW5 ON direction of rotation CW/CCW) |
| 6 | ENA+ | I | |
| 7 | DIR- | I | Direction Signal: In single-pulse mode, this signal has low/high voltage levels, representing two directions of motor rotation. For reliable motion response, DIR signal should be ahead of PUL signal by 5µs at least. 3.5-24V for DIR-HIGH, 0-0.5V for DIR-LOW. Toggle DIP switch S6 to reverse motion direction. (optional: SW5 ON direction of rotation CW/CCW) |
| 8 | DIR+ | I | |
| 9 | PUL- | I | Pulse Signal: In single pulse (pulse/direction) mode, this input represents pulse signal, active at each rising or falling edge (Software configurable). 3.5 – 24 V for PUL-HIGH, 0 - 0.5 V for PUL-LOW. For reliable response, pulse width should be longer than 2.5µs for 200kHz MAX input frequency. |
| 10 | PUL+ | I | |
| 11 | GND | GND | Power supply for the brake: This connection must be supplied with 24V for the motor to operate. The brake is only released if the following conditions are met: 24V is connected; no alarm is active; ENA is enabled (see ENA description); no power failure of the motor. More Information Page 6/6 |
| 12 | 24 V | I | |

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| RS232 Communication Port | | | | |
|--------------------------|------|-----------------------------|---------------------------|--|
| Pin | Name | Colour at round beige Cable | Colour at flat grey Cable | Description |
| 1 | NC | - | - | Not used |
| 2 | RX | Brown-White | Yellow | RS232 Receive Data |
| 3 | GND | Blue | Green | Ground |
| 4 | TX | Blue-White | Red | RS232 Transmit Data |
| 5 | VCC | - | - | Power Supply 3.3 V to HISU. Attention: For PC software use, leave unconnected! |

Note 1: The RS232 communication port is not isolated. Please use an isolated power supply for the iHSSXX when the PC's serial port is not isolated.

Note 2: Do not plug or unplug the connector when power is on.

11. DIP Switch Settings:

Pulses per revolution (SW1-SW4)

The pulses per revolution can be configured using DIP switches SW1 - SW4 or the software. If all SW1 - SW4 are in the "ON" position, the driver uses the setting specified by the software (default 4000 pulses at setting 1:1). In this case, a user can reconfigure the setting to any value between 4 and 51200 pulses using the software. If any of the SW1 - SW4 switches is in the "OFF" position, the setting is determined by the DIP switches. Use the following table for the setting.

| Pulses / Revolution | SW1 | SW2 | SW3 | SW4 |
|---------------------|-----|-----|-----|-----|
| Software configured | On | On | On | On |
| 800 | Off | On | On | On |
| 1600 | On | Off | On | On |
| 3200 | Off | Off | On | On |
| 6400 | On | On | Off | On |
| 12800 | Off | On | Off | On |
| 25600 | On | Off | Off | On |
| 51200 | Off | Off | Off | On |
| 1000 | On | On | On | Off |
| 2000 | Off | On | On | Off |
| 4000 | On | Off | On | Off |
| 5000 | Off | Off | On | Off |
| 8000 | On | On | Off | Off |
| 10000 | Off | On | Off | Off |
| 20000 | On | Off | Off | Off |
| 40000 | Off | Off | Off | Off |

SW 5: With SW5 the pulse mode can be configured. OFF stands for PUL/DIR mode. ON for CW/CCW.

SW 6: is used for setting the running direction, "off" means CCW, while "on" means CW.

SW 7: is used for PUL Filter Setting, "off" means Max. PUL frequency is 200 kHz, on means Max. PUL frequency is 100 kHz.

Note: When the P22 parameter is 0, the pulse filtering degree is controlled by the SW7 pulse interference filtering dialling code, when set to other non-zero values, SW7 does not work.

SW 8: is used for PUL Smoothing Setting, "off" means switch off PUL Smoothing, "on" means switch on PUL Smoothing.

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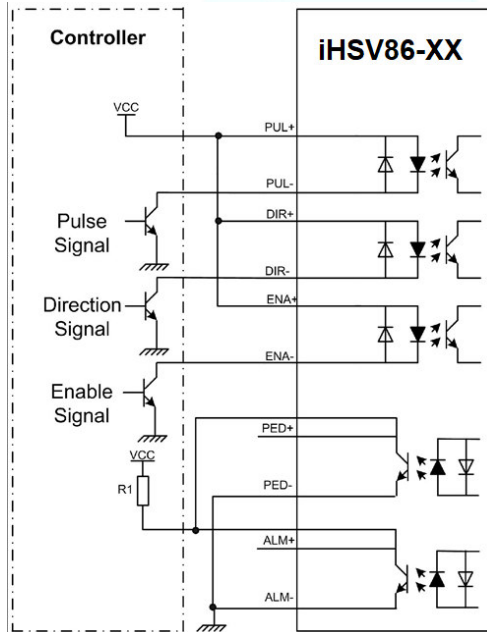
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12. Fine Tuning:

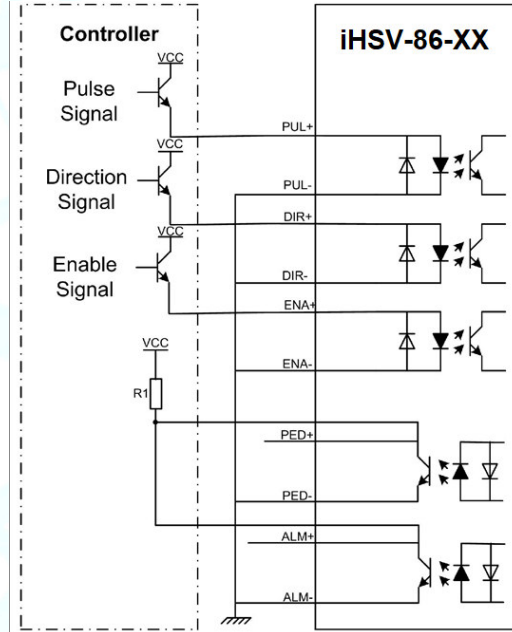
Standard parameters are already set ex works. These standard parameter values are optimized and suitable for most industrial applications. In most cases it is not necessary to change them. However, if you want to optimize the performance for your application, the software can be used to adjust these parameters.

13. Typical Connections:

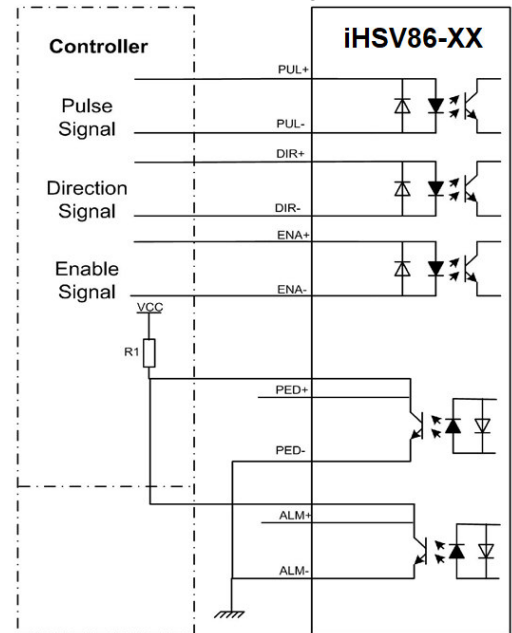
Connection to Common Anode:



Connection to Common Cathode:



Connection to Differential Signal:



14. RS232 Communication Cable Connections:

Note 1: The RS232 communication port is not isolated. Please use a galvanic isolated power supply for the iHSS86-XX when the PC's serial port is not isolated.

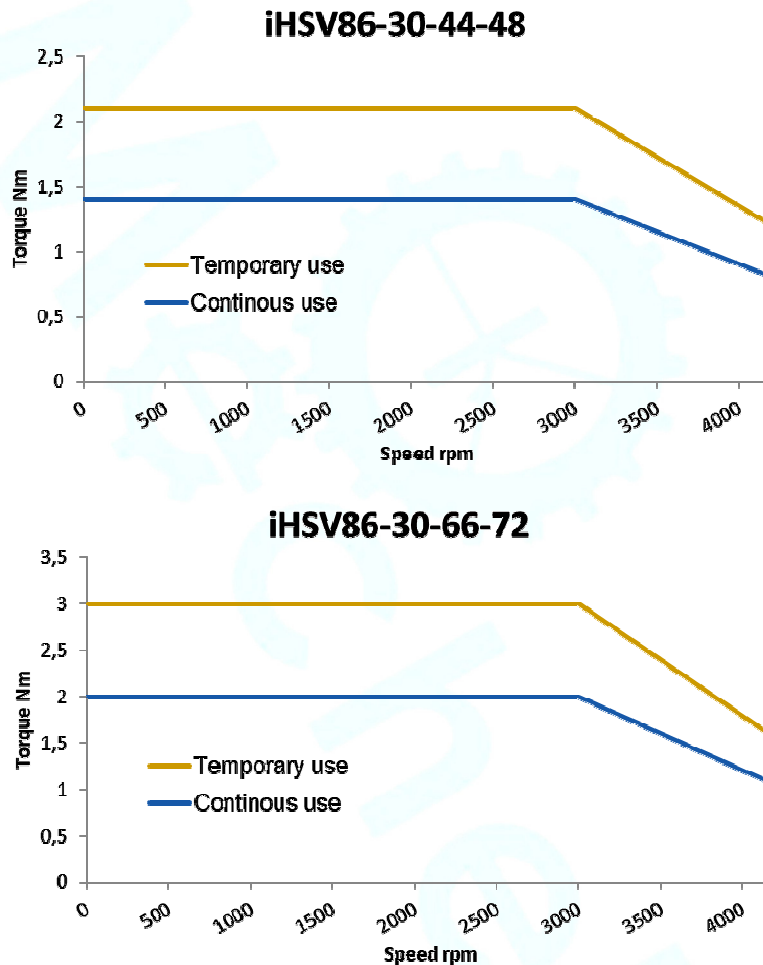
Note 2: Do not plug or unplug the connector when power is on.

| Definition | | Remark |
|------------|---------|----------------------|
| RX | ○ ▷ | Receive Data |
| GND | ○ ▷ | Power Ground |
| TX | ○ ▷ | Transmit Data |
| OR | | |
| NC | ○ ▷ | Reserved |
| RX | ○ ▷ | Receive Data |
| GND | ○ ▷ | Power Ground |
| TX | ○ ▷ | Transmit Data |
| VCC | ○ ▷ | Power Supply to HISU |

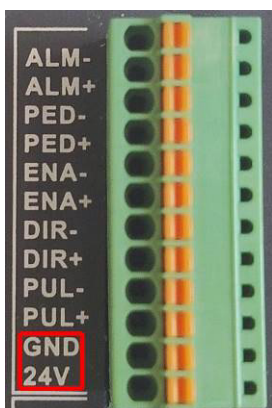
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15. Torque Curves



16. Connection of the Brake



To operate the motor, the brake must be supplied with 24V at pins 11 and 12 of the 12-pin control signal connection (see fig.). If the brake is not supplied with the correct voltage (24V) and sufficient current (150mA), it is locked. It is strongly recommended not to operate the motor with the brake locked, as the increased current consumption will damage the electronics.

Attention! No protection against polarity reversal!

Brake is fixed at:

- Alarm Signal active
- Enable Signal inactive
- Error in the power connection of the motor
- Error in the power connection of the brake