

CNC310 Activating Options

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The EdingCNC controller CNC310 offers the possibility to unlock extended options by purchasing additional licenses. The following additional options are available:

- Ethernet-Extension
- Extension for the 4. axis
- Activation of the full software version

Procedure:

- Purchase the additional option
- Select the desired option in the starter software and send the Request-Code to us
- The Activation-Code will be created and sent to you
- Enter the Activation-Code and activate the options in the starter software

1. Purchase additional option:

The extensions of the EdingCNC310 can be purchased directly when you buy the controller in the shop or you can buy them later by contacting us.

2. Create the Request-Code with the desired options:

- Open the EdingCNC starter software (see Fig. 1). The current software is available in the download area <https://www.edingcnc.com>.

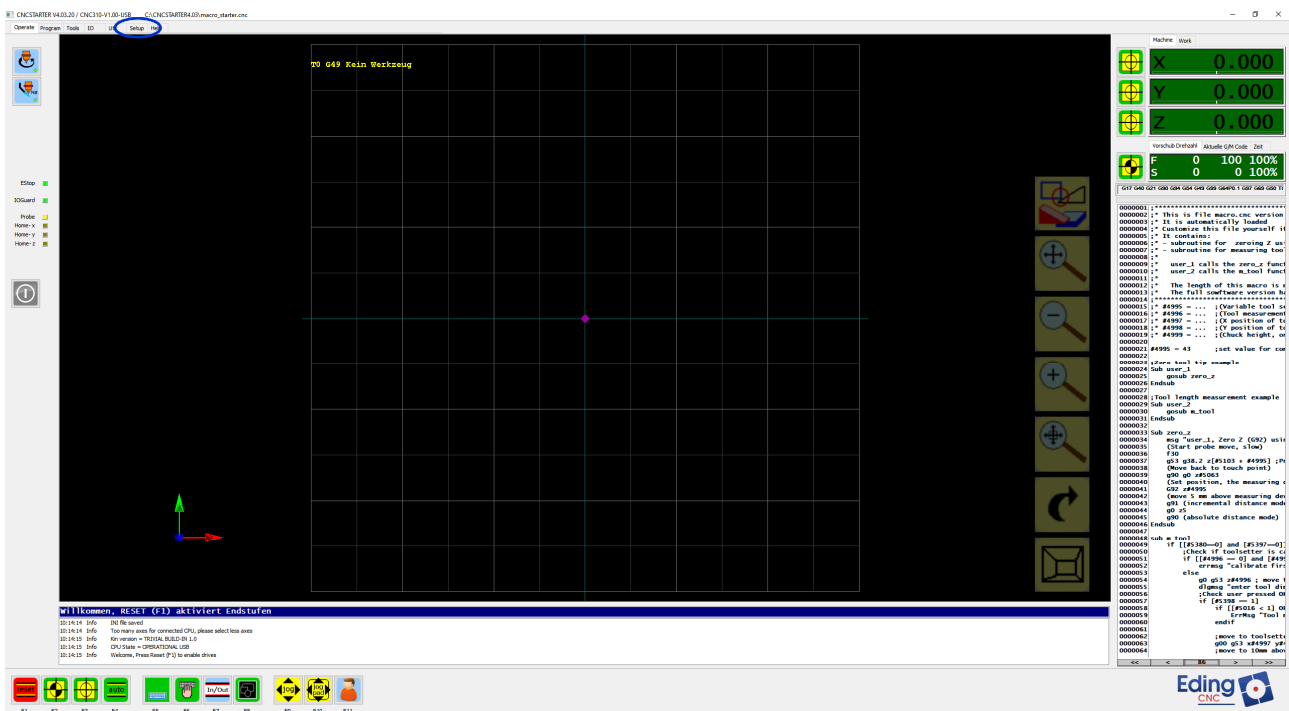
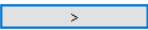


Fig. 1

- Select the **“Setup”** tab in the main menu, this will display the first page of the settings (Fig. 2)
- Switch to page two (Fig.3) of the settings by pressing the button 

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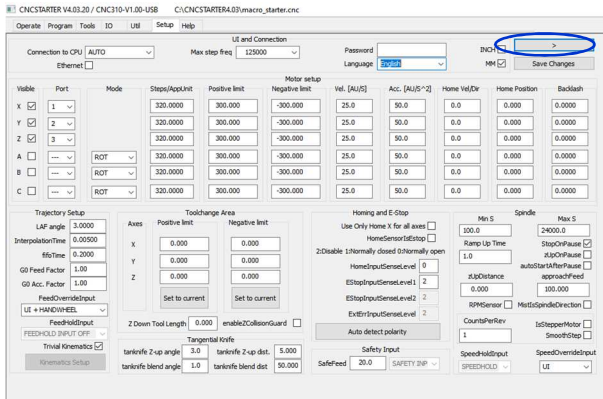


Fig. 2

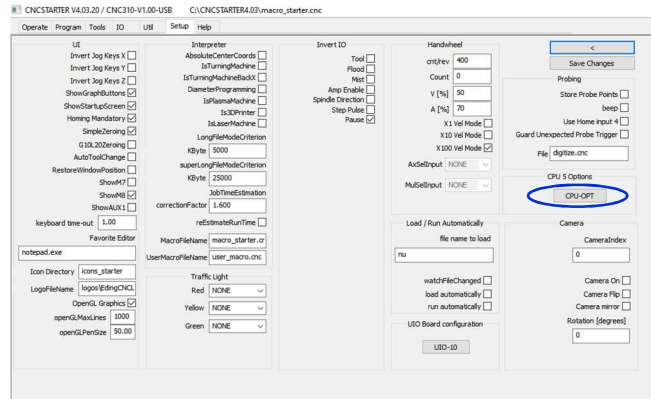


Fig. 3

- To create a Request-Code, open the **“Option Dialog”** by pressing the button **“CPU-OPT”** (see Fig. 3 + Fig. 4).

Selection of options and creation of the Request-Code:

After opening the **“Option Dialog”** it is empty and must be filled correctly by selecting the options and entering the required fields.

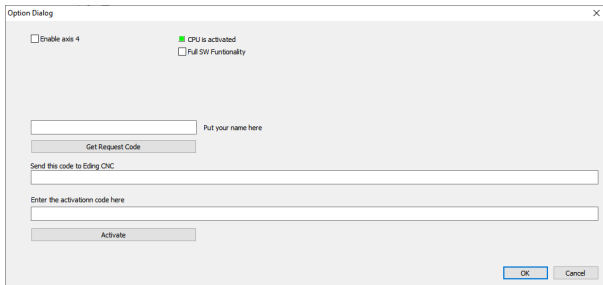


Fig. 4

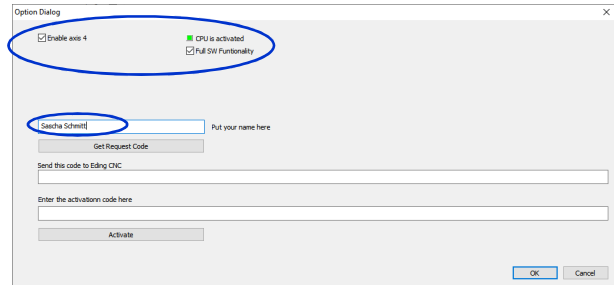


Fig. 5

- Select the desired options and enter your name in the corresponding field (Fig. 5)

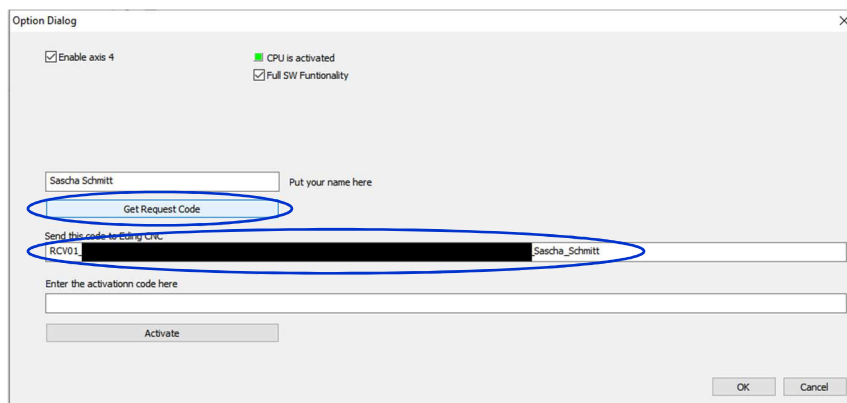


Fig. 6

- Now press the button **“Get Request Code”** and the Request-Code will be generated (Fig. 6)
- Copy the complete code, paste it into an email and send it to us: sorotec@sorotec.de

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3. Enter the activation code and unlock the options:

After submitting the Request-Code to us, the required activation code will be created as soon as possible and sent to you.

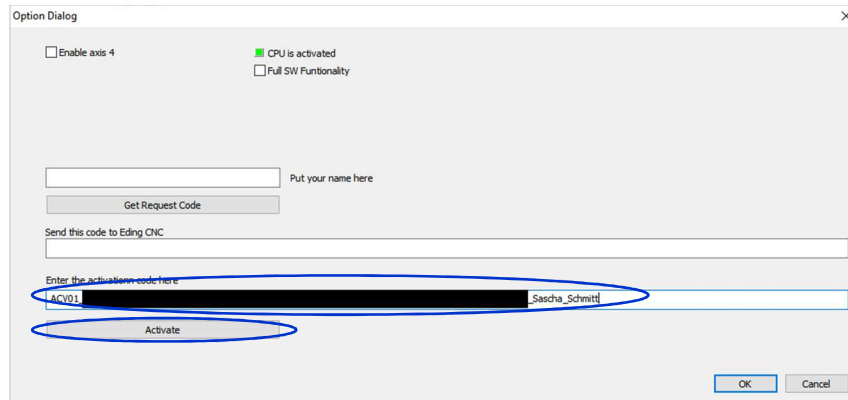


Fig. 7

- Open the **“Option Dialog”** (see Fig. 1 – Fig. 4)
- Insert the transmitted activation code into the corresponding input field (Fig. 7)
- Press the button and the desired options will be activated
- Close the dialog and use your new functions immediately